What is claimed is:

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1. A voltage-controlled tunable multilayer filter comprising:

a first resonator on a first layer of dielectric material or low-temperature-co fired-ceramic;

a second resonator coupled to said first resonator on a second layer of dielectric material or low-temperature-co fired-ceramic;

a third resonator located on a third layer of dielectric material or low-temperature-co fired-ceramic coupled to said second resonator and cross coupled to said first resonator;

an input transmission line connected to said first resonator;

an output transmission line connected with said third resonator; and

a variable capacitor in at least one of said resonators.

- 2. The voltage-controlled tunable multilayer filter of claim 1, further comprising a dc blocking capacitor in at least one of said resonators.
- 3. The voltage-controlled tunable multilayer filter of claim 2, further comprising DC biasing circuit associated with said filter.

4. The voltage-controlled tunable multilayer filter of claim 3, wherein said DC biasing lines include at least one resister to prevent leakage into said DC biasing lines.

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5. The voltage-controlled tunable multilayer filter of claim 1, wherein there are a total of nine layers of LTCC tape or dielectric material.

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6. The voltage-controlled tunable multilayer filter of claim 5, wherein . at least two of said nine layerers are used as the inner ground plane to implement the stripline structure.

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7. The voltage-controlled tunable multilayer filter of claim 6, wherein layer 2 and layer 6 are used as the inner ground plane to implement the stripline structure.

8. The voltage-controlled tunable multilayer filter of claim 7, wherein 7 the portion of each combline resonator between said layer 2 and layer 6 is in stripline form and the remainder of the resonators are on the top layer and in microstripline form.

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9. The voltage-controlled tunable multilayer filter of claim 4, wherein said at least one resister in the biasing circuit is implemented in layer 1 with resistive paste.

10. The voltage-controlled tunable multilayer filter of claim 7, wherein the input output lines are taken to the bottom plane through the apertures in layer 2.

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11. The tunable filter of claim 1, wherein said variable capacitor comprises:

a substrate having a low dielectric constant with planar surfaces;

a tunable dielectric film on said substrate comprising a low loss tunable dielectric material;

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a metal electrode with predetermined length, width, and gap distance; and

distance; and

a low loss isolation material used to isolate an outer bias metallic contact and a metallic electrode on the tunable dielectric.

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12. The voltage-controlled tunable multilayer filter of claim 1, wherein the center frequency of the filter is tuned by changing the variable capacitor capacitance by changing the voltage.

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13. A method of using voltage to tune a multilayer filter, comprising the steps of:

providing a first resonator on a first layer of dielectric material or low-temperature-co fired-ceramic;

providing a second resonator coupled to said first resonator on a second layer of dielectric material or low-temperature-co fired-ceramic;

providing a third resonator located on a third layer of dielectric material or low-temperature-co fired-ceramic coupled to said second resonator and cross coupled to said first resonator;

inputting a transmission line connected to said first resonator;
outputting a transmission line connected with said third resonator;
and

varying the capacitance in at least one of said resonators.

- 14. The method of using voltage to tune a multilayer filter of claim 13, further comprising the steps of including a dc blocking capacitor in at least one of said resonators.
- 15. The method of using voltage to tune a multilayer filter of claim 14, further comprising biasing said filter with a DC biasing circuit.
- 16. The method of using voltage to tune a multilayer filter of claim 15, wherein said DC biasing lines include at least one resister to prevent leakage into said DC biasing lines.
- 17. The method of using voltage to tune a multilayer filter of claim 13, wherein there are a total of nine layers of LTCC tape or dielectric material.

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18. The method of using voltage to tune a multilayer filter of claim 17, wherein at least two of said nine layerers are used as the inner ground plane to implement the stripline structure.

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19. The method of using voltage to tune a multilayer filter of claim 18, wherein layer 2 and layer 6 are used as the inner ground plane to implement the stripline structure.

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20. The method of using voltage to tune a multilayer filter of claim 19, wherein the portion of each combline resonator between said layer 2 and layer 6 is in stripline form and the remainder of the resonators are on the top layer and in microstripline form.

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21. The method of using voltage to tune a multilayer filter of claim 16, wherein said at least one resister in the biasing circuit is implemented in layer 1 with resistive paste.

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22. The method of using voltage to tune a multilayer filter of claim 19, wherein the input output lines are taken to the bottom plane through the apertures in layer 2.

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- 23. The method of using voltage to tune a multilayer filter of claim 13, wherein said variable capacitor comprises:
 - a substrate having a low dielectric constant with planar surfaces;
- a tunable dielectric film on said substrate comprising a low loss tunable dielectric material;
- a metal electrode with predetermined length, width, and gap distance; and
- a low loss isolation material used to isolate an outer bias metallic contact and a metallic electrode on the tunable dielectric.
- 24. The method of using voltage to tune a multilayer filter of claim 13, wherein the center frequency of the filter is tuned by changing the variable capacitor capacitance by changing the voltage.
- 25. A voltage-controlled tunable multilayer filter comprising:
- a first resonator on a first layer of dielectric material or lowtemperature-co fired-ceramic;
- a second resonator coupled to said first resonator on a second layer of dielectric material or low-temperature-co fired-ceramic;
- a third resonator located on a third layer of dielectric material or low-temperature-co fired-ceramic coupled to said second resonator and cross coupled to said first resonator;

an input transmission line connected to said first resonator;

an output transmission line connected with said third resonator; and

a MEMS based varactor in at least one of said resonators.

- 26. The voltage-controlled tunable multilayer filter of claim 25, wherein said MEMS varactor uses a parallel plate topology.
- 27. The voltage-controlled tunable multilayer filter of claim 25, wherein said MEMS varactor uses an interdigital topology.

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